



Solving the Quadratic Assignment Problem by a Hybrid Algorithm

Aldy Gunawan[#], Kien Ming Ng^{*}, Kim Leng Poh^{*}

[#] School of Information Systems, Singapore Management University

80 Stamford Road, Singapore, 178902, Singapore
Tel.: +65 6828 0276, E-mail: aldygunawan@smu.edu.sg

^{*}Industrial and Systems Engineering Department, National University of Singapore

10 Kent Ridge Crescent, Singapore, 119260, Singapore
Tel.: +65 6516 2193, E-mail: isenkm@nus.edu.sg and isepohkl@nus.edu.sg

Abstract— This paper presents a hybrid algorithm to solve the Quadratic Assignment Problem (QAP). The proposed algorithm involves using the Greedy Randomized Adaptive Search Procedure (GRASP) to obtain an initial solution, and then using a combined Simulated Annealing (SA) and Tabu Search (TS) algorithm to improve the solution. Experimental results indicate that the hybrid algorithm is able to obtain good quality solutions for QAPLIB test problems within reasonable computation time.

Keywords— Quadratic Assignment Problem, Hybrid Algorithm, GRASP, Simulated Annealing, Tabu Search.

I. INTRODUCTION

The Quadratic Assignment Problem (QAP) is identified as the problem of finding a minimum cost allocation of facilities into locations, with the costs being the sum of all possible distance-flow products [1]. It is a combinatorial optimization problem that is first stated by Koopmans and Beckmann [2]. This problem belongs to the class of NP -hard problems and there is no ϵ -approximation algorithm for the QAP unless $P=NP$ [3].

Some of the recent surveys of the QAP in the literature were presented by Anstreicher [4], Drezner et al. [5] and Loiola et al. [1]. There are many practical problems that can be formulated as a QAP, such as problems dealing with backboard wiring [6], campus layout [7], hospital planning [8], scheduling [9] and turbine balancing [10]. The QAP can also be formulated in different ways, such as pure integer programming formulations [11,12,13], mixed integer linear programming formulations [14,15], trace formulations [16,17], graph formulations [18,19] and permutation problems [20,21].

Both exact and heuristic methods have been used to solve the QAP. Exact algorithms, which include the branch-and-bound, dynamic programming and cutting plane techniques, can only be used to solve small-size instances of the problem. Thus, many heuristics have been proposed by researchers to

find optimal or near optimal solutions for the QAP. These heuristics range from simple iterative improvement procedures to metaheuristic implementations, such as Ant Colony Optimization [22,23], Genetic Algorithm [20,24,25], Tabu Search [21,26] and Simulated Annealing [13,27,28]. Loiola et al. [1] highlighted the development of hybrid algorithms for solving the QAP. These hybrid algorithms for the QAP include a combination of Tabu Search with Simulated Annealing as presented by Misevicius [29], while Youssef et al. [30] used Tabu Search, Simulated Annealing and fuzzy logic together to solve the QAP.

This paper presents a new hybrid metaheuristic for the QAP. It involves three different algorithms: GRASP (Greedy Randomized Adaptive Search Procedure), Simulated Annealing (SA) and Tabu Search (TS). An extensive computational testing of this hybrid metaheuristic has been carried out with the benchmark instances in the QAPLIB, a well-known library of QAP instance [31].

The rest of this paper is organized as follows. In Section II, we provide a description of the problems considered in this paper. In Section III, the proposed hybrid algorithm is explained in detail. The computational results of applying the hybrid algorithm are presented in Section IV, and some concluding remarks are provided in Section V.

II. PROBLEM DESCRIPTION

The QAP can be described as the assignment of n facilities to n different locations. Given two $n \times n$ matrices, $F = [f_{ij}]$ and $D = [d_{kl}]$, where f_{ij} is the flow between facilities i and j and d_{kl} is the distance between locations k and l , the problem can be formulated as follows [1]:

$$\text{Minimize } Z = \sum_{i=1}^n \sum_{j=1}^n \sum_{k=1}^n \sum_{l=1}^n f_{ij} d_{kl} x_{ik} x_{jl} \quad (1)$$

subject to :

$$\sum_{i=1}^n x_{ik} = 1 \quad 1 \leq k \leq n \quad (2)$$

$$\sum_{j=1}^n x_{ik} = 1 \quad 1 \leq i \leq n \quad (3)$$

$$x_{ik} \in \{0,1\} \quad 1 \leq i, k \leq n \quad (4)$$

The objective function represents the total cost of assignment of all facilities to all locations, which is the product of the flow between facilities i and j and the distance between locations k and l . The constraints ensure that exactly n facilities are to be assigned to exactly n locations.

The QAP can also be represented as a permutation problem. Let f_{ij} be the flow between facilities i and j and $d_{\pi(i)\pi(j)}$ be the distance between locations $\pi(i)$ and $\pi(j)$. The QAP problem then becomes:

$$\min_{\pi \in \Pi(n)} Z(\pi) = \sum_{i=1}^n \sum_{j=1}^n f_{ij} d_{\pi(i)\pi(j)} \quad (5)$$

where $\Pi(n)$ is the set of all permutations of integers $\{1, 2, \dots, n\}$.

In this paper, a solution to the QAP is represented by the vector: $\pi = [\pi(1), \pi(2), \pi(3), \dots, \pi(n)]$, where the element $\pi(i) = k$ denotes that facility i is assigned to location k .

III. THE PROPOSED ALGORITHM

The hybrid algorithm proposed in this paper comprises of two main phases: (1) construction, and (2) improvement. The GRASP algorithm is used to initialize a solution in the first phase, while a combined SA and TS (Algorithm SA-TS) is used to improve the solution in the second phase. Each phase is presented and described in detail below.

A. Construction Phase

In the construction phase, we build an initial solution by implementing part of the Greedy Randomized Adaptive Search Procedure (GRASP). The GRASP is a metaheuristic that combines constructive heuristics and local search [32]. It comprises of the two steps: solution construction and solution improvement.

In the first step, we construct an initial solution by adding one new element at a time. The process selection is initially started by building the candidate list, called *restricted candidate list*. An element is then picked randomly from the list. In our implementation, we only consider the first process to construct an initial solution. The construction process of GRASP is shown in Figure 1.

GRASP algorithm ()

- (1) Sort the $\binom{n^2-n}{2}$ flow entries in F in increasing order and keep the largest $\lfloor \beta \binom{n^2-n}{2} \rfloor$ entries, such that $f_{i_1 j_1} \geq f_{i_2 j_2} \geq \dots \geq f_{i_\gamma \beta \binom{n^2-n}{2} j_\gamma \beta \binom{n^2-n}{2}}$. Let β be the first candidate restriction parameter ($0 < \beta < 1$) and $\lfloor x \rfloor$ be the largest integer smaller or equal to x .
- (2) Sort the $\binom{n^2-n}{2}$ distance entries in D in non-increasing order and keep the smallest $\lfloor \beta \binom{n^2-n}{2} \rfloor$ entries, such that $d_{k_1 l_1} \leq d_{k_2 l_2} \leq \dots \leq d_{k_\gamma \beta \binom{n^2-n}{2} l_\gamma \beta \binom{n^2-n}{2}}$.
- (3) Calculate the cost interactions $f_{i_1 j_1} d_{k_1 l_1}, f_{i_2 j_2} d_{k_2 l_2}, \dots, f_{i_\gamma \beta \binom{n^2-n}{2} j_\gamma \beta \binom{n^2-n}{2}} d_{k_\gamma \beta \binom{n^2-n}{2} l_\gamma \beta \binom{n^2-n}{2}}$, sort them in increasing order and keep the smallest $\lfloor \gamma \beta \binom{n^2-n}{2} \rfloor$ elements as the *candidate list*, where γ is the second candidate restriction parameter ($0 < \gamma < 1$).
- (4) Select two elements from the *candidate list* randomly.
- (5) Calculate C_{ik} , the cost of assigning facility i to location k , with respect to the already-made assignments, Γ : $C_{ik} = \sum_{(j,l) \in \Gamma} f_{ij} d_{kl}$ where $\Gamma = \{(j_1, l_1), (j_2, l_2), \dots, (j_r, l_r)\}$
- (6) Set $o =$ the number of unassigned facilities
- (7) Determine the $\lfloor \gamma o \rfloor$ facility-location pairs having the smallest C_{ik} values.
- (8) Select a facility-location pair (i, k) randomly from the list generated in Step 7.
- (9) Update the set $\Gamma = \Gamma \cup (i, k)$
- (10) Set $o = o - 1$
- (11) Repeat Steps 5 – 10 until $o = 0$

Fig. 1 GRASP Algorithm

B. Improvement Phase

The initial solution generated by GRASP, *initial_sol*, is then improved in the improvement phase. The algorithm applied in this phase is a combined SA and TS algorithm (Algorithm SA-TS). While it is mainly based on Simulated Annealing [33], the main difference of the standard SA and the proposed SA lies in the additional elements or strategies added. Several features from Tabu Search, such as the tabu length, tabu list and the intensification strategy are incorporated in the algorithm for further improvement [34,35].

In order to improve the solution, a local search algorithm involving a partial sequential neighborhood search is also augmented. The basic idea of the search is to swap or exchange the locations of two facilities such that a better solution is derived. Assuming that $f_{ii} = f_{jj} = 0$, the objective function difference $A(\pi, i, j)$ obtained by exchanging facilities $\pi(i)$ and $\pi(j)$ can be computed in $O(n)$ operations, using the following equation [36]:

$$\begin{aligned} A(\pi, i, j) &= f_{ij} (d_{\pi(j)\pi(i)} - d_{\pi(i)\pi(j)}) + f_{ji} (d_{\pi(i)\pi(j)} - d_{\pi(j)\pi(i)}) + \\ &\sum_{\substack{a=1 \\ a \neq i, j}}^n \{ f_{ai} (d_{\pi(a)\pi(j)} - d_{\pi(a)\pi(i)}) + f_{aj} (d_{\pi(a)\pi(i)} - d_{\pi(a)\pi(j)}) + \\ &f_{ia} (d_{\pi(j)\pi(a)} - d_{\pi(i)\pi(a)}) + f_{ja} (d_{\pi(i)\pi(a)} - d_{\pi(j)\pi(a)}) \} \end{aligned} \quad (6)$$

If both matrices F and D are symmetric with a zero diagonal, the formula can be simplified as follows:

$$\Delta(\pi, i, j) = 2 \sum_{\substack{a=1 \\ a \neq i, j}}^n f_{a,i} (d_{\pi(a)\pi(j)} - d_{\pi(a)\pi(i)}) + f_{a,j} (d_{\pi(a)\pi(i)} - d_{\pi(a)\pi(j)}) \quad (7)$$

Instead of selecting two facilities randomly as was commonly done in SA, we start by selecting one facility i randomly followed by examining all other potential pair-swaps sequentially in the order $\{(i, j) : j \neq i\}$. The selected move is the one with the best $\Delta(\pi, i, j)$ value. The new permutation is then evaluated by the acceptance-rejection procedure in SA.

The tabu list contains pairs (i, j) that have been visited in the last $length$ iterations. For a given iteration, if a pair (i, j) belongs to the tabu list, it is not allowed to accept the exchange of facilities i and j , unless this exchange gives an objective function value strictly better than the previous one (*aspiration level criteria*). At any temperature T , the neighborhood search is repeated until a certain number of iterations, $inner_loop$, has been performed.

The details of this procedure are summarized in Figure 2. If there is no improvement of the solution obtained within a certain number of iterations ($limit$), we apply an intensification strategy of Tabu Search. This strategy focuses the search once again starting from the best permutation obtained. Finally, the entire algorithm will be terminated if the total number of iterations of the outer loop reaches the preset maximum number of iterations, $outer_loop$.

Algorithm SA-TS ()

- (1) Initialize the parameters
- (2) Set the best solution, $best_sol = initial_sol$
- (3) Set the current solution, $current_sol = initial_sol$
- (4) Set the total number of iterations, $num_iter = 0$
- (5) Set the total number of iterations without improvement, $no_improv = 0$
- (6) **While** the total number of iterations, num_iter is less than the preset maximum number of iterations, $outer_loop$ do:
 - (7) Repeat $inner_loop$ times:
 - (8) Select a facility i randomly
 - (9) Apply a partial sequential neighborhood search
 - (10) Find the best permutation π' with the smallest value of $\Delta(\pi', i, j)$
 - (11) Check whether the best permutation is tabu or not
 - (12) **If** $\Delta(\pi', i, j) < 0$
 - (13) Update the current solution, $current_sol$
 - (14) **If** $current_sol$ is better than $best_sol$
 - (15) Update the best solution, $best_sol = current_sol$
 - (16) Update tabu list
 - (17) **Else**
 - (18) Choose a random number r uniformly from $[0,1]$
 - (19) $no_improv := no_improv + 1$
 - (20) **If** $r < \exp^{-\Delta(\pi', i, j) T_{num_iter}}$ and the new solution is not tabu
 - (21) Accept the new solution, new_sol
 - (22) Update the current solution, $current_sol$
 - (23) Update tabu list
 - (24) **Else**
 - (25) Return to the current solution, $current_sol$
 - (26) Update tabu list
 - (27) Update temperature $T_{num_iter} := \alpha T_{num_iter}$
- (28) **If** $(no_improv > limit)$
 - (29) Apply the intensification strategy
 - (30) Set $no_improv := 0$
 - (31) $num_iter := num_iter + 1$
- (32) **End while**
- (33) Report the best solution, $best_sol$

Fig. 2 Algorithm SA-TS

IV. COMPUTATIONAL RESULTS

A. Experimental Setup

The values of the parameters used in the computational experiments are determined experimentally to ensure a compromise between the computation time and the solution quality. They are summarized in Table I. The algorithms were implemented using C++ and executed on a 2.67 GHz Intel Core 2 Duo CPU with 3 GB of RAM under the Microsoft Windows Vista Operating System.

TABLE I
PARAMETER SETTINGS

Parameter	Value
Maximum number of iterations, $outer_loop$	$300n$
Initial temperature, T_0	5,000
Number of neighborhood moves at each temperature T , $inner_loop$	$100n$
Cooling factor, α	0.9
Number of non-improvement iterations prior to intensification, $Limit$	$0.02outer_loop$
Length of tabu list, $length$	$n/2$

B. Results

In order to evaluate the performance of our proposed algorithm, we decided to solve some benchmark problems from a library for research on the QAP (QAPLIB) which have been studied and solved by other researchers [31]. For each benchmark problem, the proposed algorithm was executed 20 times with different random seeds.

According to [37], the instances of QAPLIB can be classified into four classes: unstructured (randomly generated) instances, grid-based distance matrix and real-life instances and real-life-like instances. Due to the limitation of the target algorithm that can only solve symmetric instances with zero diagonal values, we only focus on some instances from three classes: unstructured (randomly generated) instances, grid-based distance matrix and real-life instances. Table II presents the instances selected from each class.

TABLE II
PROBLEM INSTANCES

	Class	Instances
I	unstructured (randomly generated) instances	had, rou, tai
II	grid-based distance matrix	nug, scr, sko
II	real-life instances	chr, kra

The following tables summarize the average objective function value obtained and the best objective function value obtained for each class. The objective function values of the optimal/best known solutions given in Burkard et al. [31] are also presented for comparison purposes. The heading Φ_1 refers to the percentage deviation between the average objective function value of the solutions obtained and the best known/optimal solution, while the heading Φ_2 refers to the percentage deviation between the best objective function value of the solutions obtained and the best known/optimal solution. The values for Φ_1 and Φ_2 are computed as follows:

$$\Phi_1 = 100 \times \left(\frac{bestknown/optimal\ sol - average\ objective\ function\ value\ of\ algorithm}{bestknown/optimal\ sol} \right) \quad (8)$$

$$\Phi_2 = 100 \times \left(\frac{bestknown/optimal\ sol - best\ objective\ function\ value\ of\ algorithm}{bestknown/optimal\ sol} \right) \quad (9)$$

Table III, IV and V summarize the computational results of problem instances in the first class. From Table III, we

notice that the average gaps of the solutions are less than or equal to 0.40%. For each problem instance, the hybrid algorithm is again able to obtain the best known/optimal solutions. The value of Φ_1 is not more than 0.03% for *rou* problem instances (Table IV).

As shown in Table V, for the *tai* type benchmarks, the performance of the proposed algorithm is still acceptable with values of Φ_1 and Φ_2 are not more than 3.72% and 3.58%, respectively. For larger problem instances (with $n > 20$), the best known/optimal solutions cannot be found. It is likely that with greater number of iterations, the outcome may improve with possibility of obtaining the best known/optimal solutions for some of instances.

TABLE III
COMPUTATIONAL RESULTS FOR *had* PROBLEM INSTANCES

Benchmark problem	Optimal/Best known solution	Average Solution	Best Solution	Φ_1 (%)	Φ_2 (%)
<i>had12</i>	1652	1652	1652	0.00	0.00
<i>had14</i>	2724	2735	2724	0.40	0.00
<i>had16</i>	3720	3721	3720	0.03	0.00
<i>had18</i>	5358	5358	5358	0.00	0.00
<i>had20</i>	6922	6927.2	6922	0.08	0.00

TABLE IV
COMPUTATIONAL RESULTS FOR *rou* PROBLEM INSTANCES

Benchmark problem	Optimal/Best known solution	Average Solution	Best Solution	Φ_1 (%)	Φ_2 (%)
<i>rou12</i>	235528	235528	235528	0.00	0.00
<i>rou15</i>	354210	354210	354210	0.00	0.00
<i>rou20</i>	725522	725742.7	725522	0.03	0.00

TABLE V
COMPUTATIONAL RESULTS FOR *tai* PROBLEM INSTANCES

Benchmark problem	Optimal/Best known solution	Average Solution	Best Solution	Φ_1 (%)	Φ_2 (%)
<i>tai10a</i>	135028	135028	135028	0.00	0.00
<i>tai12a</i>	224416	224416	224416	0.00	0.00
<i>tai15a</i>	388214	388214	388214	0.00	0.00
<i>tai17a</i>	491812	491812	491812	0.00	0.00
<i>tai20a</i>	703482	704610.2	703482	0.16	0.00
<i>tai25a</i>	1167256	1182462.3	1175490	1.30	0.71
<i>tai30a</i>	1818146	1845611.7	1833020	1.51	0.82
<i>tai35a</i>	2422002	2484348.1	2477054	2.57	2.27
<i>tai40a</i>	3139370	3228315.1	3207852	2.83	2.18
<i>tai50a</i>	4938796	5122386.6	5115612	3.72	3.58
<i>tai60a</i>	7205962	7463484.2	7417240	3.57	2.93
<i>tai80a</i>	13515450	13997867.4	13938662	3.57	3.13
<i>tai100a</i>	21054656	21788679.9	21689698	3.49	3.02

The computational results for the second class (grid-based distance matrix) are summarized in Tables VI, VII and VIII. Table VI is a summary of the results for the *nug* problem instances. The results indicate that these problem instances do not pose much difficulty for the proposed hybrid algorithm to obtain good solutions as the values of Φ_1 are not more than 0.02%. All the best known/optimal solutions can be obtained within reasonable computation time, with the optimal solution to the largest problem instance, *nug30*, being obtained within 15 minutes.

Tables VII and VIII show the results of testing on *scr* and *sco* problem instances. The values of Φ_1 are 0% for *scr* problem instances, while the maximum value of Φ_1 is only 0.18% for *sco* problem instances. For *sco49* and *sco56*, the

values of Φ_2 are about 0.1% from the optimal/best known solution. The longest CPU time required to obtain the solution is about 3 hours for *sco56*.

TABLE VI
COMPUTATIONAL RESULTS FOR *nug* PROBLEM INSTANCES

Benchmark problem	Optimal/Best known solution	Average Solution	Best Solution	Φ_1 (%)	Φ_2 (%)
<i>nug12</i>	578	578	578	0.00	0.00
<i>nug14</i>	1014	1014	1014	0.00	0.00
<i>nug15</i>	1150	1150	1150	0.00	0.00
<i>nug20</i>	2570	2570	2570	0.00	0.00
<i>nug21</i>	2438	2438	2438	0.00	0.00
<i>nug22</i>	3596	3596	3596	0.00	0.00
<i>nug24</i>	3488	3488	3488	0.00	0.00
<i>nug25</i>	3744	3744	3744	0.00	0.00
<i>nug27</i>	5234	5234	5234	0.00	0.00
<i>nug28</i>	5166	5166.9	5166	0.02	0.00
<i>nug30</i>	6124	6124.4	6124	0.01	0.00

TABLE VII
COMPUTATIONAL RESULTS FOR *scr* PROBLEM INSTANCES

Benchmark problem	Optimal/Best known solution	Average Solution	Best Solution	Φ_1 (%)	Φ_2 (%)
<i>scr12</i>	31410	31410	31410	0.00	0.00
<i>scr15</i>	51140	51140	51140	0.00	0.00
<i>scr20</i>	110030	110030	110030	0.00	0.00

TABLE VIII
COMPUTATIONAL RESULTS FOR *sco* PROBLEM INSTANCES

Benchmark problem	Optimal/Best known solution	Average Solution	Best Solution	Φ_1 (%)	Φ_2 (%)
<i>sco42</i>	15812	15833.8	15812	0.14	0.00
<i>sco49</i>	23386	23424.5	23410	0.16	0.10
<i>sco56</i>	34458	34520.4	34494	0.18	0.10

TABLE IX
COMPUTATIONAL RESULTS FOR *chr* PROBLEM INSTANCES

Benchmark problem	Optimal/Best known solution	Average Solution	Best Solution	Φ_1 (%)	Φ_2 (%)
<i>chr12a</i>	9552	9552	9552	0.00	0.00
<i>chr12b</i>	9742	9742	9742	0.00	0.00
<i>chr12c</i>	11156	11156	11156	0.00	0.00
<i>chr15a</i>	9896	9896	9896	0.00	0.00
<i>chr15b</i>	7990	7990	7990	0.00	0.00
<i>chr15c</i>	9504	9504	9504	0.00	0.00
<i>chr18a</i>	11098	11098	11098	0.00	0.00
<i>chr18b</i>	1534	1534	1534	0.00	0.00
<i>chr20a</i>	2192	2224.9	2192	1.50	0.00
<i>chr20b</i>	2298	2306.7	2298	0.38	0.00
<i>chr20c</i>	14142	14142	14142	0.00	0.00
<i>chr22a</i>	6156	6181.3	6156	0.41	0.00
<i>chr22b</i>	6194	6265.2	6194	1.15	0.00
<i>chr25a</i>	3796	3811	3796	0.40	0.00

TABLE X
COMPUTATIONAL RESULTS FOR *kra* PROBLEM INSTANCES

Benchmark problem	Optimal/Best known solution	Average Solution	Best Solution	Φ_1 (%)	Φ_2 (%)
<i>kra30a</i>	88900	89554.5	88900	0.74	0.00
<i>kra30b</i>	91420	91420	91420	0.00	0.00
<i>kra32</i>	88700	88700	88700	0.00	0.00

Finally, Table IX and X summarize the results of testing on the third class (real-life instances). Table IX summarizes the computational results for *chr* problem instances. The

difficulty level in solving the *chr* problem instances is considered significant [25]. On the whole, the proposed hybrid algorithm is able to find solutions with values of Φ_1 not exceeding 1.50% from the known optimum. For all problem instances, the best known/optimal solutions are also obtained.

Tables X summarizes the results of testing on *kra* problem instances. The average gaps of the solutions are less than 0.75%. For each problem instance, the hybrid algorithm is again able to obtain the best known/optimal solutions.

In summary, we observe that the proposed hybrid algorithm is able to obtain very good or optimal solutions to benchmark problem instances drawn from the QAPLIB. The computation time required to do so is also reasonable especially for problem instances with modest size.

V. CONCLUSIONS

In this paper, a hybrid algorithm that combines GRASP, Simulated Annealing and Tabu Search is proposed to solve the QAP. The proposed algorithm for solving the QAP is able to obtain the optimal or best known solutions for problem instances drawn from the QAPLIB.

There are several issues for future research. First, in the proposed hybrid algorithm, the Tabu Search framework has been designed primarily with short term memory. As part of future research work, the possibility of implementing other Tabu Search strategies, such as long term memory and diversification strategy, within the hybrid algorithm will be considered. Second, different types of hybridization with other metaheuristics, such as the genetic algorithm and ant colony optimization algorithm, can also be investigated. Third, the application of the proposed hybrid algorithm to solve other optimization problems is another area of future research, such as Quadratic Semi Assignment Problem (QSAP).

REFERENCES

- [1] E. M. Loiola, N. M. M. de Abreu, P. O. Boaventura-Netto, P. Hahn, and T. Querido, "A survey for the quadratic assignment problem," *European Journal of Operational Research*, vol. 176, pp. 657-690, 2007.
- [2] T. C. Koopmans, and M. J. Beckmann, "Assignment problems and the location of economic activities," *Econometrica*, vol. 25, pp. 25: 53-76, 1957.
- [3] S. Sahni, and T. Gonzales, "P-Complete approximation problems," *Journal of the Association for Computing Machinery*, vol. 23, pp. 555-565, 1976.
- [4] K. M. Anstreicher, "Recent advances in the solution of quadratic assignment problems," *Mathematical Programming*, vol. 97(1-2), pp. 27-42, 2003.
- [5] Z. Drezner, P. M. Hahn, and E. D. Taillard, "Recent advances for the QAP problem with special emphasis on instances that are difficult for metaheuristic methods," *Annals of Operations Research*, vol. 139, pp. 65-94, 2005.
- [6] L. Steinberg, "The backboard wiring problem: a placement algorithm," *SIAM Review*, vol. 3, pp. 37-50, 1961.
- [7] J. W. Dickey, and J. W. Hopkins, "Campus building arrangement using Topaz," *Transportation Research*, vol. 6, pp. 59-68, 1972.
- [8] A. N. Elshafei, "Hospital layout as a quadratic assignment problem," *Operations Research Quarterly*, vol. 28(1), pp. 167-179, 1977.
- [9] A. M. Geoffrion, and G. W. Graves, "Scheduling parallel production lines with changeover costs: practical applications of a quadratic assignment/LP approach," *Operations Research*, vol. 24, pp. 595-610, 1976.
- [10] L. S. Pitsoulis, P. M. Pardalos, and D. W. Hearn, "Approximate solutions to the turbine balancing problem," *European Journal of Operational Research*, vol. 130, pp. 147-155, 2001.
- [11] C. A. Fedjki, and S. O. Duffuaa, "An extreme point algorithm for a local minimum solution to the quadratic assignment problem," *European Journal of Operational Research*, vol. 156(3), pp. 566-578, 2004.
- [12] D. F. Rossin, M. C. Springer, and B. D. Klein, "New complexity measures for the facility layout problem: an empirical study using traditional and neural network analysis," *Computers and Industrial Engineering*, vol. 36(3), pp. 585-602, 1999.
- [13] M. R. Wilhelm, and T. L. Ward, "Solving quadratic assignment problem by simulated annealing," *IIE Transactions*, vol. 19(1), pp. 107-119, 1987.
- [14] A. M. Frieze, and J. Yadegar, "On the quadratic assignment problem," *Discrete Applied Mathematics*, vol. 5, pp. 89-98, 1983.
- [15] E. L. Lawler EL, "The quadratic assignment problem," *Management Science*, vol. 9, pp. 586-599, 1963.
- [16] K. M. Anstreicher, and N. W. Brixius, "A new bound for the quadratic assignment problem based on convex quadratic programming," *Mathematical Programming*, vol. 89(3), pp/ 341-357, 2001.
- [17] C.S. Edwards, "A branch and bound algorithm for the Koopmans-Beckmann quadratic assignment problem," *Mathematical Programming Study*, vol. 13, pp.35-52, 1980.
- [18] D. J. White, "Some concave-convex representations of the quadratic assignment problem," *European Journal of the Operational Research*, vol. 80(2), pp. 418-424, 1995.
- [19] S. Yamada, "A new formulation of the quadratic assignment problem on *r*-dimensional grid," *IEEE Transactions on Circuits and Systems I-Fundamental Theory and Applications*, vol. 39(10), pp. 791-797, 1992.
- [20] M. H. Lim, Y. Yuan, and S. Omatu, "Efficient genetic algorithms using simple genes exchange local search policy for the quadratic assignment problem," *Computational Optimization and Applications*, vol. 15, pp. 249 – 268, 2000.
- [21] E. D. Taillard, "Robust taboo search for the quadratic assignment problem," *Parallel Computing*, vol. 17, pp. 443-455, 1991.
- [22] V. Maniezzo, and A. Colorni, "Algodesk: An experimental comparison of eight evolutionary heuristics applied to the quadratic assignment problem," *European Journal of Operational Research*, vol. 81(1), pp. 188-204, 1995.
- [23] V. Maniezzo, and A. Colorni, "The ant system applied to the quadratic assignment problem," *IEEE Transactions on Knowledge and Data Engineering*, vol. 11(5), pp. 769-778, 1999.
- [24] R. K. Ahuja, J. B. Orlin, and A. Tiwari, "A greedy genetic algorithm for the quadratic assignment problem," *Computers and Operations Research*, vol. 27, pp. 917-934, 2000.
- [25] M. H. Lim, Y. Yuan, and S. Omatu, "Extensive testing of a hybrid genetic algorithm for solving quadratic assignment problems," *Computational Optimization and Applications*, vol. 23, pp. 47-64, 2002.
- [26] Z. Drezner, "The extended concentric tabu for the quadratic assignment problem," *European Journal of Operational Research*, vol. 160, pp. 416-422, 2005.
- [27] D. T. Connolly, "An improved annealing scheme for the QAP," *European Journal of Operational Research*, vol. 46, pp. 93-100, 1990.

- [28] P. Tian, H. C. Wang, and D. M. Zhang, "Simulated annealing for the quadratic assignment problem: a further study," *Computers and Industrial Engineering*, vol. 31(3-4), pp. 925-928, 1996.
- [29] A. Misevicius, "An improved hybrid optimization algorithm for the quadratic assignment problem," *Mathematical Modelling and Analysis*, vol. 9(2), pp. 149-168, 2004.
- [30] H. Youssef, S. M. Sait, and H. Ali, "Fuzzy simulated evolution algorithm for VLSI cell placement," *Computers and Industrial Engineering*, vol. 44(2), pp. 227-247, 2003.
- [31] R. E. Burkard, S. E. Karisch, and F. Rendl, "QAPLIB – a quadratic assignment problem library," *Journal of Global Optimization*, vol. 10, pp. 391-403, 1997.
- [32] L. Yong, P. M. Pardalos, and M. G. C. Resende, "A greedy randomized adaptive search procedure for the quadratic assignment problem," in P. M. Pardalos, and H. Wolkowicz (Eds.), *Quadratic assignment and related problems: DIMACS Workshop. DIMACS Series in Discrete Mathematics and Theoretical Computer Science*, vol. 16, pp.237-261, 1994.
- [33] S. Kirkpatrick, C. D. Gellatt, and M. P. Vecchi, "Optimization by simulated annealing," *Science*, vol. 220, pp. 671-680, 1983.
- [34] F. Glover, "Tabu search – part I," *ORSA Journal on Computing*, vol. 1, pp. 190-206, 1989.
- [35] F. Glover, "Tabu search – part II," *ORSA Journal on Computing*, vol. 2, pp. 4-32, 1990.
- [36] É. D. Taillard, and L. M. Gambardella, "Adaptive memories for the quadratic assignment problem," Technical Report IDSIA-87-97, IDSIA, Lugano, Switzerland, 1997.
- [37] É. D. Taillard, "Comparison of iterative searches for the quadratic assignment problem," *Location Science*, vol. 3(2), pp. 87-105, 1995